



Certificate / Certificat Zertifikat / 合格証

FLO 1303024 C003

exida hereby confirms that the:

**Worcester 51/52, 53/54 1 piece and
519/529 Series Ball Valves**

**Flowserve Flow Control
Haywards Heath, West Sussex - UK**

Have been assessed per the relevant requirements of:

IEC 61508 : 2010 Parts 1-7

and meets requirements providing a level of integrity to:

Systematic Capability: SC 3 (SIL 3 Capable)

Random Capability: Type A, Route 2_H Device

**PFD_{avg} and Architecture Constraints
must be verified for each application**

Safety Function:

The Ball Valve will move to the designed safe position per the actuator design within the specified safety time.

Application Restrictions:

The unit must be properly designed into a Safety Instrumented Function per the Safety Manual requirements.



Evaluating Assessor

Certifying Assessor

The manufacturer
may use the mark:



Revision 1.2 September 25, 2019

Surveillance Audit Due
September 1, 2022



ISO/IEC 17065
PRODUCT CERTIFICATION BODY
#1004

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Systematic Capability: SC 3 (SIL 3 Capable)

Random Capability: Type A, Route 2_H Device

PFD_{avg} and Architecture Constraints must be verified for each application

Systematic Capability :

The product has met manufacturer design process requirements of Safety Integrity Level (SIL) 3. These are intended to achieve sufficient integrity against systematic errors of design by the manufacturer.

A Safety Instrumented Function (SIF) designed with this product must not be used at a SIL level higher than stated.

Random Capability:

The SIL limit imposed by the Architectural Constraints must be met for each element. This device meets *exida* criteria for Route 2_H.

IEC 61508 Failure Rates in FIT*

Failure rates for 51/52, 53/54 1 piece and 519/529 Series Ball Valves according to IEC 61508 in clean service

Application	λ_{SD}	λ_{SU}	λ_{DD}	λ_{DU}
Full Stroke	0	0	0	464
Tight Shut-Off	0	0	0	1330
Open on Trip	0	145	0	319
Full Stroke with PVST	0	0	161	303
Tight Shut-Off with PVST	0	0	161	1169
Open on Trip with PVST	145	0	161	158

* FIT = 1 failure / 10⁹ hours

† PVST = Partial Valve Stroke Test of a final element Device

SIL Verification:

The Safety Integrity Level (SIL) of an entire Safety Instrumented Function (SIF) must be verified via a calculation of PFD_{avg} considering redundant architectures, proof test interval, proof test effectiveness, any automatic diagnostics, average repair time and the specific failure rates of all products included in the SIF. Each element must be checked to assure compliance with minimum hardware fault tolerance (HFT) requirements.

The following documents are a mandatory part of certification:

Assessment Report: FLO 13-03-024 R001 V2, R1 (or later)

Safety Manual: FLOSIL51525354519529-01 Rev 1 (or later)



80 N Main St
Sellersville, PA 18960

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1 piece and 519/529
Series Ball Valves